

**In the Claims:**

1. A business form having an removable integrated card, the business form comprising:

a base layer having a printable first side and an opposing printable second side;

a liner layer having a first side and an opposing second side, the first side of the liner layer being adhesively secured to at least a portion of the second side of the base layer;

an integrated removable card comprising at least a portion of the base layer and the liner layer, the card having a periphery edge substantially defined by a plurality of die cuts extending substantially through the base and liner layers;

a plurality of bridging portions disposed between adjacent die cuts and connecting the card and the form so that the bridging portions maintain the card in the form against unintentional removal from the form; and

a cut-out extending through the base and liner and positioned adjacent the periphery of the card to assist in removal of the card from the form.

2. A business form in accordance with claim 1, wherein the base layer comprises cardstock material and the liner layer comprises a transparent film.

3. A business form in accordance with claim 2, wherein indicia is printed on the first and second sides of the base layer.

4. A business form in accordance with claim 3, wherein indicia is printed on the first and second sides of the card.

5. A business form in accordance with claim 4, wherein unprinted space capable of receiving printed indicia is provided on the first side of the card.

6. A business form in accordance with claim 1, wherein the base layer is rectangular, having a predetermined length and width, and the liner layer extends generally along the entirety of at least one of the predetermined length and width of the base layer.

7. A business form in accordance with claim 1, wherein the cut-out is semi-arcuate in shape and the periphery of the card is generally rectangular.

8. A business form in accordance with claim 1, wherein a cover layer is adhesively attached to at least a portion of the first side of the base layer.

9. A business form in accordance with claim 8, wherein the cover layer is at least partially transparent.

10. A method of producing a business form having a removable integrated card, the method comprising:

providing a base layer having a first side and an opposing second side;

adhesively securing a first side of a liner layer to at least a portion of the second side of the base layer;

forming a plurality of spaced die cuts extending substantially through the base and liner layers to form bridging portions disposed between adjacent die cuts and connecting the card and the form so that the bridging portions maintain the card in the form against unintentional removal from the form; and

positioning a cut-out extending through the base and liner layers adjacent the periphery of the card, the cut-out facilitating removal of the integrated removable card from the form.

11. A method of producing a business form in accordance with claim 10, wherein the base layer comprises cardstock material and the liner layer comprises a transparent film.

12. A method of producing a business form in accordance with claim 10, including printing indicia on the first and second sides of the base layer.

13. A method of producing a business form in accordance with claim 12, including printing indicia on the first and second sides the card.

14. A method of producing a business form in accordance with claim 13, including providing unprinted space on the first side of the card adapted to receiving printed indicia.

15. A method of producing a business form in accordance with claim 10, wherein the base layer has a predetermined length and width, and including extending the liner layer generally along the entirety of at least one of the predetermined length and width of the base layer.

16. A method of producing a business form in accordance with claim 10, wherein the cut-out is partially arcuate in shape and the periphery of the card is generally rectangular.

17. A method of producing a business form in accordance with claim 10, including the step of adhesively attaching a cover layer to at least a portion of the first side of the base layer.

18. A method of producing a business form in accordance with claim 17, wherein the cover layer is at least partially transparent.